



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5512-1
Job Sheet 170288



Part No: D5512-1

Job Qty: 20 ea

Part Name: Crossbolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: Stock

Description:

Note: IPP REV:A 17.11.03 AS PER DWG REV.A DD VERE:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/1/18	2/1/18	0.00	0.00	Start Up Machining-4		J.B. DAS
100	Hardinge	20 pcs	2/2/18	2/2/18	0.00	0.04	Hardinge		J.B. 23
110	QC	20 pcs	2/2/18	2/2/18	0.00	0.00	QC2 Machining-4		9-89
120	QC	20 pcs	2/2/18	2/2/18	0.00	0.00	QC8 Machining-4		OK 18/02/13
130	Packaging	20 pcs	2/2/18	2/2/18	0.00	0.00	Packaging3-2		SPL 57165
140	QC21-SA	20 Ea	2/2/18	2/2/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1-Turn blanks as per Folio FB _____ and Dwg D5512-1 2-Deburr as per Dwg D5512-1
Descriptions: 130 - ***STOCK IN SKIDTUBE CELL***

FEB 14 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6210-144	7	32	0	0

Part Specifications

Specifications could not be found.

Plex 1/12/18 2:13 PM dart.poulin.mario

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ P. _____ N. _____ Date: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	DISPOSITION Start up Operation 02/12/18 Job No: 170288	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left; padding: 5px;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 25%;"> Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ </td> <td style="width: 25%;"> Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ </td> <td style="width: 25%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ </td> <td style="width: 25%;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> <tr> <td colspan="3" style="padding: 5px;">QTY Effective :</td> <td style="padding: 5px;">MRB (QSI042) Approval</td> </tr> <tr> <td colspan="3" style="padding: 5px;">Disposition</td> <td style="padding: 5px;">Completed By</td> </tr> <tr> <td colspan="3" rowspan="2" style="height: 150px;"></td> <td style="padding: 5px;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td style="padding: 5px;">QC / QA Coordinator Approval</td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	QTY Effective :			MRB (QSI042) Approval	Disposition			Completed By				Lead hand / Supervisor Approval Verification	QC / QA Coordinator Approval
AGAINST DEPARTMENT/PROCESS																							
Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐																				
QTY Effective :			MRB (QSI042) Approval																				
Disposition			Completed By																				
			Lead hand / Supervisor Approval Verification																				
			QC / QA Coordinator Approval																				
S041568 Crossbolt Spacer PART NO: D5512-1 Original Serial #: S041568 Revision: Operation: Change No:	FAULT CATEGORY <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;"> ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes </td> <td style="width: 33%;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width: 33%;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>			☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence																	
☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence																					
Past Expiry Date ☐ Misidentified ☐ Manufacturing Process ☐ Past Due ☐ OTHER : _____																							

INSPECTION CHECKLIST

**DAS
23
9-89**

9-89

9-89